

# Synthesis of a Series of Calix[6]arenePolymers from *p*-*tert*-butylphenol

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## Abstract

A research has been conducted to synthesize a series of novel calix[6]arene-based polymers **2a-c** using *p*-*tert*-butylphenol as a starting material. It was of interest to study calix[6]arene and its derived polymers which have cavity size larger than calix[4]arene. The synthesis was carried out in several steps i.e (1) formation of *p*-*tert*-butylcalix[6]arene from *p*-*tert*-butylphenol, (2) treatment of *p*-*tert*-butylcalix[6]arene with allyl bromide under alkaline condition to yield compound **1a**, (3) esterification of **1a** to yield **1b**, (4) hydrolysis of **1b** with chloride acid to yield **1c** and (5) polymerization of **1a-c** by treatment with concentrated sulfuric acid to yield a series of polypropyl-calix[6]arenes **2a-c**. The structures of those products were observed by means of melting point, FTIR and <sup>1</sup>H NMR spectrometers. The <sup>1</sup>H NMR spectra showed that one allyl group had been incorporated to the lower rim of the *p*-*tert*-butylcalix[6]arene. The polymers **2a-c** were obtained as brownish crystals with the melting point of 199-201; 99-101; and 101-103 °C respectively. With a tunnel-like structure of the polymers, they can be used as adsorbents to trap heavy metal ions.

**Keywords:** *p*-*tert*-butylphenol, *p*-*tert*-butylcalix[6]arene, esterification, hydrolysis, and polypropyl-calix[6]arenes.

## 1. Introduction

Calixarenes are an important class of macrocyclic molecules in supramolecular chemistry [1-2]. These compounds are cyclic oligomer of phenols linked by methylene bridges and have active groups such as –OH groups arrange the molecules. Because of the unique molecular geometry of calixarenes, it can be used as catalyst [3], ion exchange and adsorbent for cation, anion, or neutral molecule [4,5].

The development in calixarene chemistry is mainly due to the possibilities of functional modifications at the upper or lower rim to yield new macro molecules. The reactions used to modify the lower rim of calixarene that binding hydroxy groups, include the esterification and etherification [6, 7]. Richard et al. [8], has also succeeded in modifying the lower rim of calix[6]arene by substituting the OH groups with a carboxylic acid groups.

Calixarene compounds can be used as adsorbent for heavy metal ions by modify its functional groups polar (hydrophilic groups) such as carboxyl, sulphonate, nitro, amino, amide, halide, and phosphate. To increase its polarity, it's also possible to incorporate alkenyl groups such as an allyl group at the lower rim of calixarene. Ho, *et al* [9] and Shu, *et al* [10] have shown that the two allyl group at the lower rim of calix[4]arene could be incorporated by addition of allylbromide, while Kusumawardani [11] also reported that a

resin derived calix[4]arene i.e., tetra-*p*-propenyltetraester-calix[4]arene and tetra-*p*-propenyltetra-carboxylic acid[4]arene could be successfully synthesized by first entering the four allyl groups at the lower rim of calix[4]arene.

In order to keep functioning as an effective adsorbent and solubility in water is reduced, it can be immobilized the calixarene on a polymer or by synthesizing the polymers of calixarene. Jumina, *et al* [12] has reported that the monoallylcalix[4]-arene can be polymerized under acidic conditions to generate the corresponding polypropyl-calix[4]arene polymer. Furthermore, Utomo [13] reported that the capability of this polymer to trap heavy metal cations such as Pb (II) and Cr (III) cations are significantly greater than that of the monomer. Based on this phenomenon, it would be interesting to study calix[6]arene with cavity size larger than calix[4]arene, and its polymerization as well as the polycalix[4]arene in regards to ability to trap heavy metals. Herein, we wish to report the synthesis of a series of calix[6]arene polymers from *p*-*tert*-butylphenol.

## 2. Experimental Section

### Material

All the chemicals used in this study were the highest purity available from Merck or Aldrich chemical companies and were used without further purification.

### Instruments

Melting points were obtained with an electrothermal 9100 Model Digital Melting Point apparatus, was obtained at the Laboratory of Chemistry, State Islamic University Sunan Kalijaga of Yogyakarta. Infrared (IR) spectra were recorded on a Shimadzu FTIR 8201 PC Spectrophotometer and refer to KBr disks. <sup>1</sup>H NMR spectra were obtained in the designated solvent (CDCl<sub>3</sub>) on a JEOL-MY500 proton Nuclear Magnetic Resonance Spectrometer.

### Procedure

#### Synthesis of *p*-*t*-butylcalix[6]arene

*p*-*tert*-Butylcalix[6]arene were prepared from *p*-*ter*-butylphenol according to the procedures reported previously [14]. Recrystallization from chloroform-methanol afforded a white solid crystal :3.5 g, 65.47%, m.p. 370-372 °C; IR (KBr) 3425 cm<sup>-1</sup>(OH stretching),  $\nu$  (C=C aromatic)= 1627 cm<sup>-1</sup>, (*t*-butyl)=1365 cm<sup>-1</sup> and  $\nu$ (methylene group)= 1481 cm<sup>-1</sup>. <sup>1</sup>H-NMR (CDCl<sub>3</sub>)  $\delta$  10.5 (s, 1, ArOH),  $\delta$  7.10 (m, 2, ArH),  $\delta$  3.9 (s, 2, CH<sub>2</sub>),  $\delta$  1.27 (s, 9, C(CH<sub>3</sub>)<sub>3</sub>).

#### Synthesis of *p*-*t*-butyl-37-monoallyloxy-38,39,40,41,42-penta-hydroxycalix[6]arene (1a)

A mixture of 4.86 g (5 mmol) of *p*-*t*-butylcalix[6]arene, 0.621 g (4.5 mmol) K<sub>2</sub>CO<sub>3</sub>, 0.714 mL (8.25 mmol) allylbromide, and 100 mL of dry acetone was refluxed under dry N<sub>2</sub> condition for 48 hours. The precipitate was filtered and acetone was evaporated. The residue was recrystallized with CHCl<sub>3</sub> and CH<sub>3</sub>OH to yield *p*-*t*-butyl-37-monoallyloxy-38,39,40,41,42-penta-hydroxycalix[6]arene, afforded 4.402 g (86.99 %) of yellow crystals: mp 178-180 °C; IR (KBr): 3387 cm<sup>-1</sup>(OH stretching),  $\nu$ (vinyl group, C=CH<sub>2</sub>) 987 cm<sup>-1</sup>; <sup>1</sup>H-NMR (CDCl<sub>3</sub>),  $\delta$  7.06-7.24 (m, 12, ArH),  $\delta$  5.9 (m, 1, C=CH-C),  $\delta$  5.06-5.2 (m, 2H, C=CH<sub>2</sub>),  $\delta$  3.2-4.3 (s and dd, 12H, ArCH<sub>2</sub>Ar),  $\delta$  2.1 (s, 2H, OCH<sub>2</sub>C) and  $\delta$  1.2 (s, 54, C(CH<sub>3</sub>)<sub>3</sub>).

#### Synthesis of *p*-*t*-butyl-37-monoallyloxy-38,39,40,41,42-penta-estercalix[6]arene (1b)

Into a three-necked flask equipped with a reflux condenser, it was added 0.263 g (0.25 mmol) of **1a**; 0.2875 g (2.35 mmol) ethyl-2-chloroacetic; 0.355 g (2.35 mmol) NaI; 0.425 g (3.25 mmol) K<sub>2</sub>CO<sub>3</sub>, and 50 mL of dry acetone. The mixture was refluxed for 24 h.

The resulting mixture was allowed to cool,  $K_2CO_3$  was filtered off and acetone was evaporated. The residue was dissolved in chloroform, and then washed with 3 x 25 ml HCl 1 M and 1 x 25 ml saturated NaCl. The solution was dried with  $Na_2SO_4$  anhydrous and chloroform was evaporated. The product was characterized by means of FTIR,  $^1H$ -NMR.

### Synthesis of *p-t*-butyl-37-monoallyloxy-38,39,40,41,42-penta-carboxylic-acidcalix[6]arene (**1c**)

A mixture of **1b** (1.2 mmol; 1.73 g); 0.5 g KOH and 50 ml of ethanol was refluxed under dry  $N_2$  condition for 24 hours. The resulting mixture was allowed to cool and acidified with HCl 1 M. The precipitate was filtered off. The product was characterized by means of FTIR,  $^1H$ -NMR.

### Polymerization of monoallyloxy-calix[6]arene

To 1 g of **1a-c** in 100 mL chloroform was added concentrated sulfuric acid (0.1 mL) in 0.25 mL portions every 30 minutes. The reaction mixture was stirred for 8 h and the polymerization was terminated by adding 0.5 mL of methanol. The mixture was decanted and the precipitate was dissolved in diethyl ether and washed until neutral. The chloroform layer was washed until neutral and combined with the ether layer. The combined layers were dried with anhydrous  $Na_2SO_4$  and evaporated to yield the polymers **2a-c** which were dried in a desiccator.

## 3. Result and Discussion

### 3.1 Syntheses and characterizations

Synthesis of *p-t*-butyl-37-monoallyl-38,39,40,41,42-pentahydroxy-calix[6]arene (**1a**) was carried out by refluxing 1.1 equivalent of allyl bromide and 0.6 equivalent of  $K_2CO_3$  in dry acetone for 48 h under  $N_2$  atmosphere. The product of this reaction was obtained as yellow crystals with the melting point of 178-182°C. The scheme of the synthetic route of **1a** is shown in Figure 1.

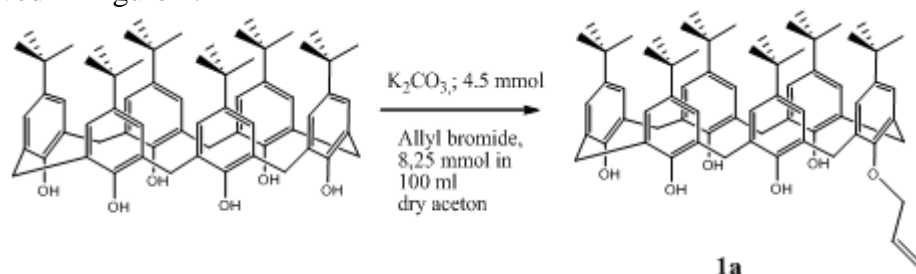


Figure 1. Scheme of the synthetic route of **1a**

Esterification of **1a** was performed using  $K_2CO_3$ , NaI and 2-ethylchloroacetate reagent. The esterification product to yield **1b** was obtained as yellow crystals with the melting point of 164-166°C. Furthermore the synthesis of **1c** was done by hydrolysis reaction of **1b** and the product of this reaction was obtained as yellow white crystals with the melting point of 143-145°C.

As monomers, **1a-c** were polymerized with concentrated sulfuric acid to yield polymer **2a-c**. The synthetic route of polymers were illustrated in Figure 2. The polymers **2a-c** were obtained as brown, brownish white and brown crystals respectively.

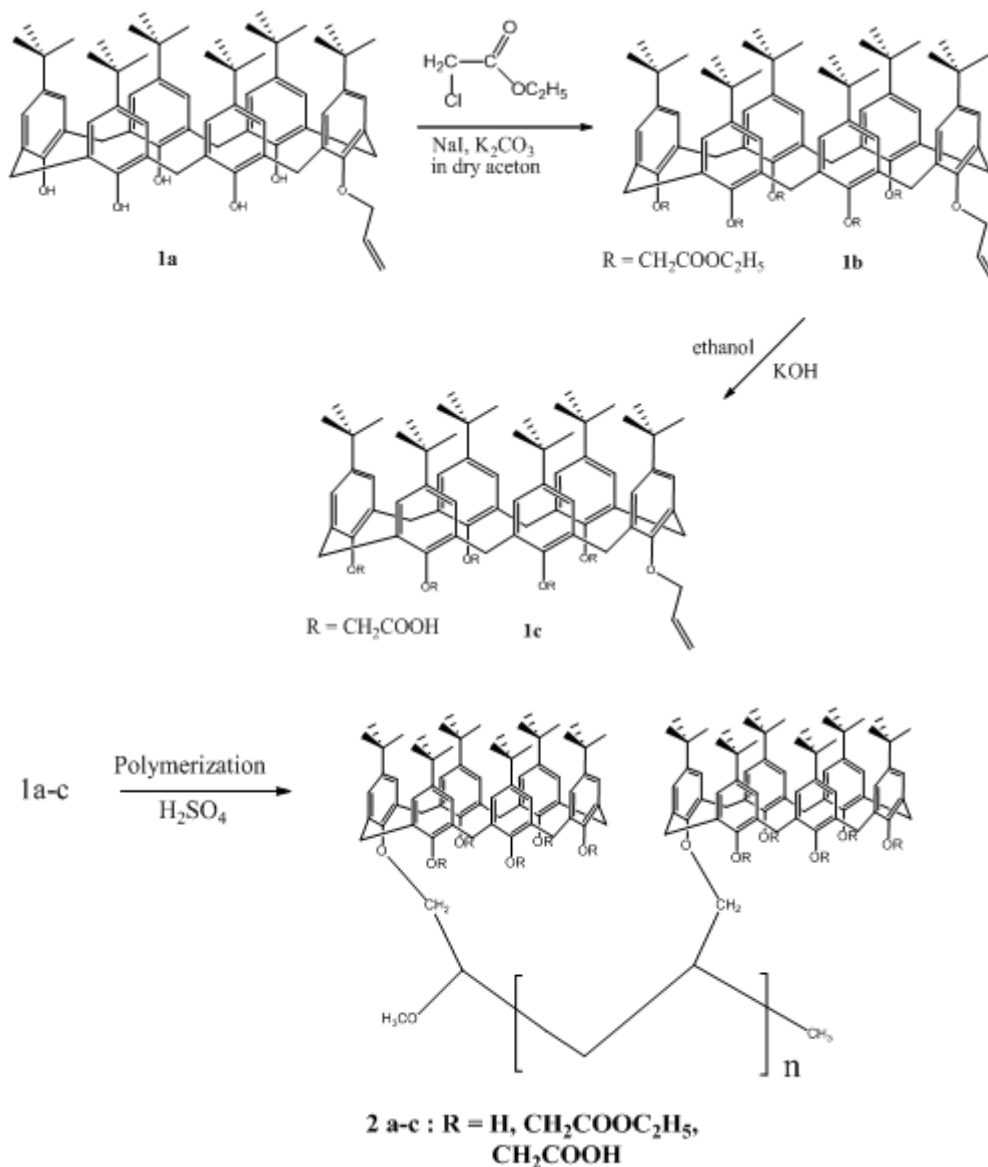


Figure 2. Scheme of the synthetic route of polymer 2a-2c.

The elemental analysis data and molecular weight of polymer **2a-c** were shown in Table 1. The relative molecular weight ( $M_n$ ) for each polymer was obtained by Ubbelohde Viscometer. The  $M_n$  of polymers **2a-c** were approximately 25,000-30,000 g/mol. The structure of all these deductions were confirmed by IR and  $^1\text{H}$  NMR spectrum.

**Table 1. Results of the polymerized products**

Compounds	Results			
	m.p (°C)	Color	Rel. Mol. Weight	(n)
Poly-monoallylcalix[6]arene ( <b>2a</b> )	199-201	brown	30,182	30
Poly-monoallyl-pentaester-calix[6]arene ( <b>2b</b> )	99-101	brownish white	27,228	19
Poly-monoallyl-pentacarboxylic-acid-calix[6]arene ( <b>2c</b> )	101-103	brown	24,612	19

### 3.2 IR spectrum

The structures of compound **1a-c** were confirmed by IR spectrum that showed in Figure 3. At the IR spectrum of **1a**, it was shown that a strong broad band of the -OH groups appeared at  $3387\text{cm}^{-1}$  and the absorption at  $1203.58\text{cm}^{-1}$ , indicating the presence of C-O

derived from the bond between C benzene ring with hydroxyl oxygen atoms. This is supported by a strong absorption peak at  $987.55\text{ cm}^{-1}$ , indicating the presence of vinyl terminal.

On the other hand, at the IR spectrum of **1b**, it can be seen that the absorption band at  $3387\text{ cm}^{-1}$  of the hydroxyl group (-OH) disappeared indicating that the esterification reaction has taken place. The characteristic absorption of carbonyl group (C=O) and (C-O-C) of ester appeared at  $1759.08\text{ cm}^{-1}$  and  $1200\text{--}1100\text{ cm}^{-1}$ , respectively. These data of IR spectrum certainly suggested that the hydroxyl groups were well esterified to yield *p-t*-butyl-37-monoallyl-38,39,40,-41,42-pentaester-calix[6]arene (**1b**).

The successful synthesis of **1c** was showed by appearance absorption band at  $3425.58\text{ cm}^{-1}$ , which is characteristic for -OH groups. This indicated that the ester groups were hydrolyzed to carboxylic acid. The existence of carbonyl groups (-C=O) were showed at  $1743.65\text{ cm}^{-1}$  and the absorption at  $1473.62\text{ cm}^{-1}$  indicated the existence of methylene groups.

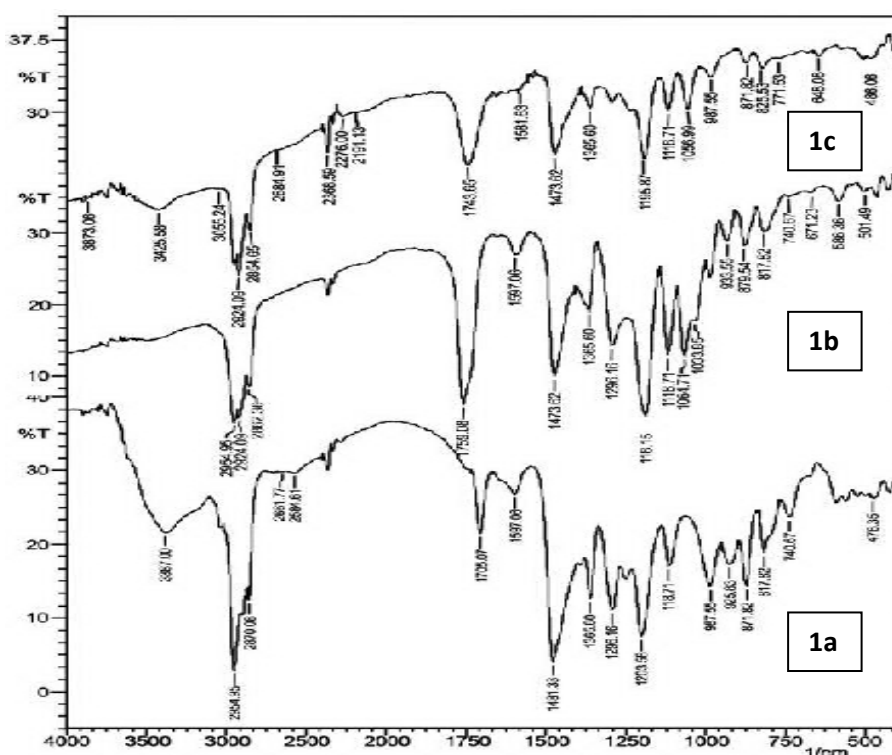


Figure 3. IR Spectrum of 1a, 1b and 1c

The structure of polymers 2a-c were also characterized by IR. In the IR spectrum, the absorption peaks of vinyl were disappeared which mean almost all of the vinyl groups were polymerized.

### 3.3 $^1\text{H}$ NMR spectrum

$^1\text{H}$  NMR spectrum of compound **1a** showed in Figure 4. It showed 6 (six) signals depicting 6 different types of protons. Signals at  $\delta$  7.0-7.2 ppm refer to proton resonance of benzene groups. Signal at  $\delta$  5.9 ppm is predicted from one proton in the middle carbon group (-CH=) and signal at  $\delta$  5.0-5.2 ppm refers to terminal proton resonance of allyloxy (=CH<sub>2</sub>) group. This supported by the integration of  $^1\text{H}$  NMR spectrum shows the number of the ether linkages of the monoallyl ether was 1. This indicated that only one allyl group had been incorporated to the lower rim of the *p-t*-butylcalix[6]arene to form **1a**.

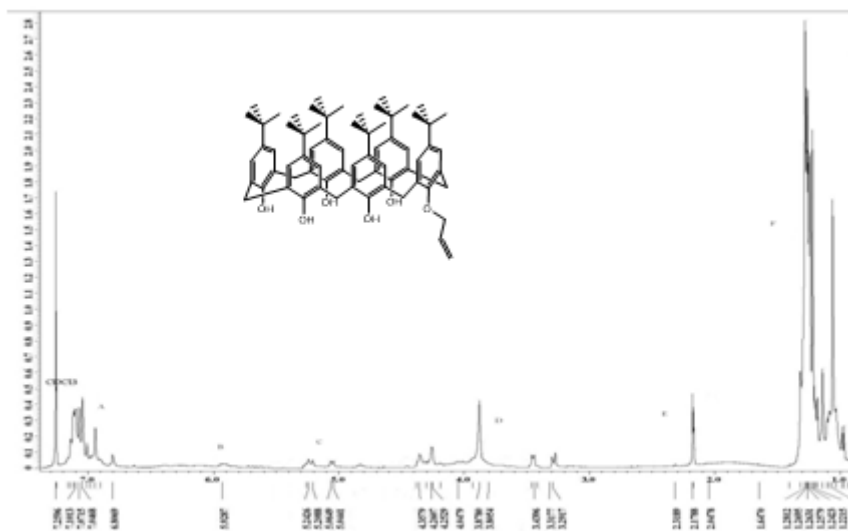
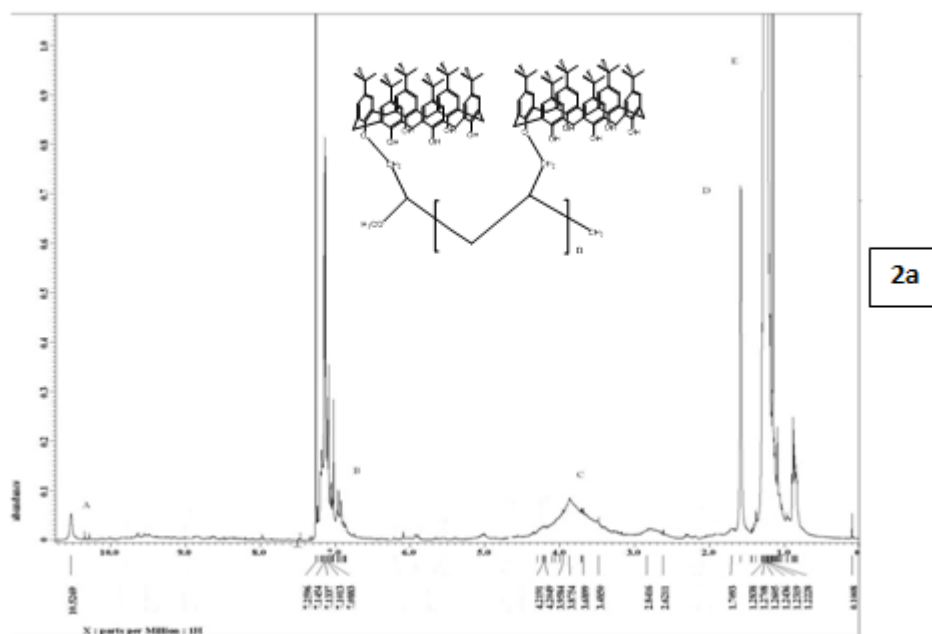
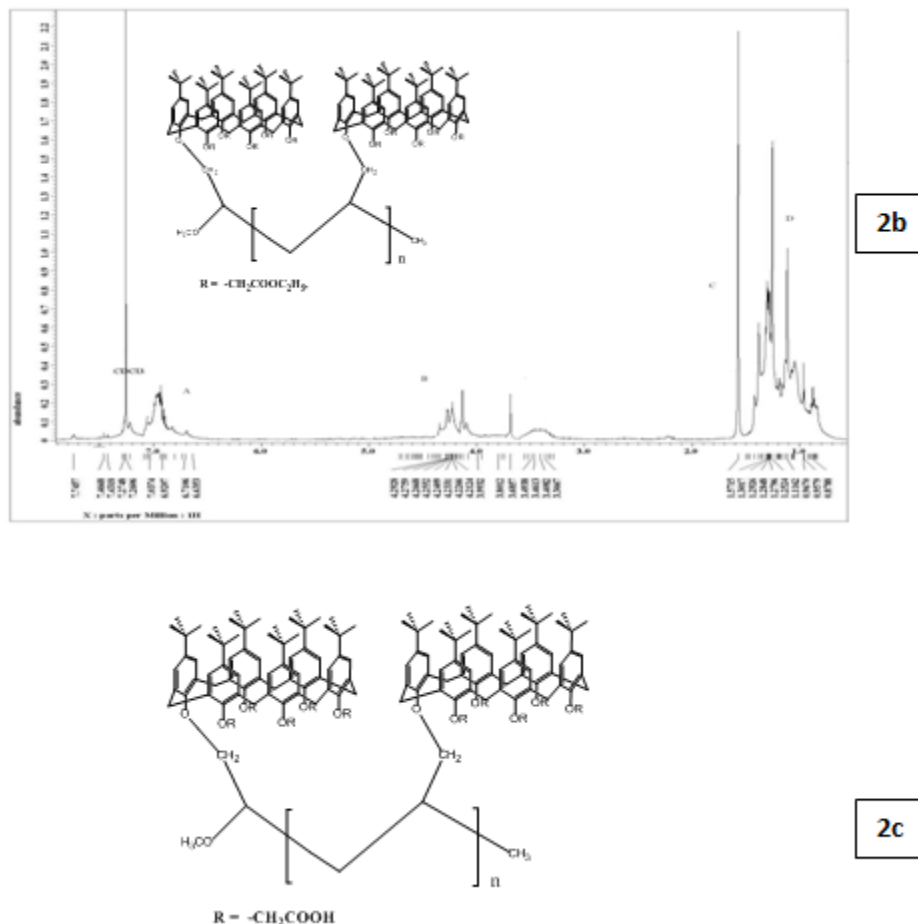


Figure 4.  $^1\text{H}$  NMR 500 MHz spectrum of monoallyl-calix[6]arene (**1a**)

The existence of methylene bridge of calixarene ( $-\text{CH}_2-$ ) protons are shown at  $\delta$  3.2-4.3 ppm. The  $\text{O}-\text{CH}_2-$  group proton and the proton tert-butyl groups are estimated to resonate at  $\delta$  2.1 ppm and  $\delta$  1.22-1.28 ppm respectively.

On the other hand, the  $^1\text{H}$  NMR spectrum of the polymers **2a-c** were showed in Fig. 5. As expected, the  $^1\text{H}$  NMR spectrum does not also show the existence of vinyl protons signal which resonate at  $\delta$  5.9 ppm ( $=\text{CH}-$ ) and  $\delta$  5.0-5.2 ( $\text{C}=\text{CH}_2$ ), indicating that the vinyl groups had been polymerized. The successful of the reaction can also be proved from the resonance at  $\delta$  10 ppm, which indicated the proton resonance of  $-\text{OH}$  groups. This signal disappeared in  $^1\text{H}$  NMR spectrum of **2b** which mean almost all of the  $-\text{OH}$  groups were hydrolyzed.



Figure 5.  $^1\text{H}$  NMR 500 MHz spectrum of **2a-c**

#### 4. Conclusion

The synthesis of three new calix[6]arene-based polymers **2a-c** have been successfully produced from *p*-*tert*-butylphenol as a starting material. These polymers can be synthesized by the following steps: (1) cyclohexamerization to *p*-*tert*-butylcalix[6]arene; (2) allylation to *p*-*t*-butyl-37-monoallyl-38,39,40,-41,42-pentahydroxy-calix[6]arene (**1a**); (3) esterification to *p*-*t*-butyl-37-monoallyl-38,39,40,-41,42-pentaester-calix[6]arene (**1b**); (4) hydrolysis to *p*-*t*-butyl-37-monoallyl-38,39,40,-41,42-pentacarboxylic-acidcalix[6]arene (**1c**); and (5) polymerization of **1a-c** to yield polymers **2a-c**. Based on IR and  $^1\text{H}$  NMR analyses, it can be concluded that the synthesis of a series of calix[6]arene polymers were successfully produced. The polymers were obtained as brownish crystals with the relative molecular weight for each polymers were approximately 25,000-30,000 g/mol.

#### 5. Acknowledgement

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